

Order 10331

7 FEB



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RB T101576-19
Job Sheet 188099



Part No: RB T101576-19

Job Qty: 10 pcs

Part Name: Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/3/19

Job Tracking No:

Due Date: 1/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB T101576 Rev 5 IPP Rev. A 19.01.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Lathe - 1	10 pcs	1/25/19	1/25/19	0.00	5.00	Conventional Lathe - 1		PMP 2019-01-24 DAS 56
							Conventional Lathe - 2		
110	QC 2	10 pcs	1/25/19	1/25/19	0.00	0.00	QC 2 - 1		PMP 2019-01-24 DAS 56
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		PMP 2019-01-24 DAS 56
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		PMP 2019-01-24 DAS 56
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		PMP 2019-01-24 DAS 56



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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S147796



Part: RB T101576-19

Job No: 188099

Serial No/Batch: S147796

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 01/24/19

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

120	QC 8	10 pcs	1/25/19	0.00 0.00	QC 8 - 12	QC 8 - 14	QC 8 - 17	QC 8 - 20	QC 8 - 25	QC 8 - 3	QC 8 - 32	QC 8 - 33	QC 8 - 35	QC 8 - 38	QC 8 - 39	QC 8 - 4	QC 8 - 44	QC 8 - 45	QC 8 - 49	QC 8 - 58	QC 8 - 8	QC 8 - 9	QC 8 - 68	
130	Packaging 3-1 - Stock - B4B 10 pcs				1/25/19	0.00 0.00	Packaging 3 - 1 - B4B																	
							Packaging 3 - 2 - B4B																	
							Packaging 3 - 3 - B4B																	
							Packaging 3 - 4 - B4B																	
140	QC 21 - SA	10 pcs	1/25/19	0.00 0.00	QC 21 - SA - 21	Packaging 3 - 5 - B4B																		
Part Op 100 - 1-Machine as per DWG. 2-Deburr																							JAN 25 2019	
Descriptions: 130 - .																							GA149	
Job BOM																								
Part / Item	Component Name	Quantity	Operation	Container																				
M17-4-H900-R1.500	17-4 SS H900 Round Bar 1.500"	.3300 ft (.033 ea)	100-Conventional Lathe - 1	M129892																				
Job Allocations																								
Operation	Component Part	Required	Inventory	Allocated																				
100-Conventional Lathe - 1	M17-4-H900-R1.500	0	76	0																				
Part Specifications																								
Specifications could not be found.																								

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

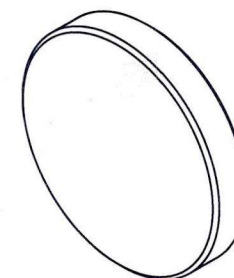
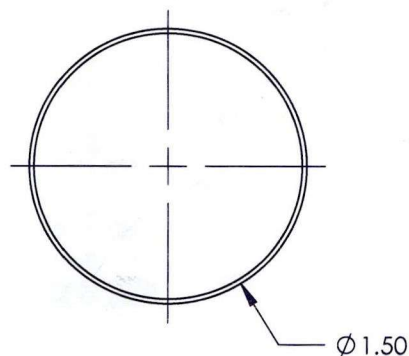
NCR No. _____

Route update only ☐

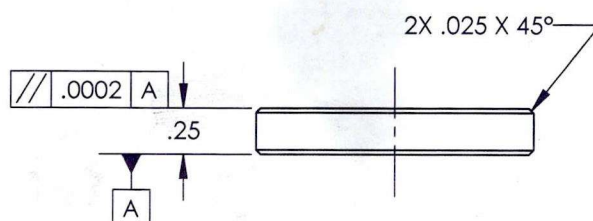
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Other/Details:					

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 188099 MJS
19-01-03



(-19)
PLATE

DART AEROSPACE	
TITLE BALANCE SET - MAIN & TAIL ROTOR	
DWG NO. RBT101576-19	REV 5
MAT'L 17-4 PH	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT 37-45 HRC
.XX ± .03 ANGLES ± .5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206 & 206L
SCALE 1:1	DATE 1/10/2012 SHEET 8 OF 11